

## ASTM & ISO Properties <sup>1</sup>

<b>Physical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Density	1.24	g/cm <sup>3</sup>	ASTM D1505
<b>Films</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Film Thickness - Tested	25	µm	
Elastic Modulus - MD (25 µm)	3310	MPa	ASTM D882
Elastic Modulus - TD (25 µm)	3860	MPa	ASTM D882
Tensile Strength - MD (Yield, 25 µm)	110	MPa	ASTM D882
Tensile Strength - TD (Yield, 25 µm)	145	MPa	ASTM D882
Tensile Elongation - MD (Break, 25 µm)	160	%	ASTM D882
Tensile Elongation - TD (Break, 25 µm)	100	%	ASTM D882
Elmendorf Tear Strength - MD (25 µm)	15	g	ASTM D1922
Elmendorf Tear Strength - TD (25 µm)	13	g	ASTM D1922
Oxygen Permeability (25 µm)	17	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	ASTM D1434
Carbon Dioxide Permeability (25.4 µm)	72	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	ASTM D1434
Spencer Impact (25.4 µm)	2.50	J	
Water Vapor Permeability	380	g-mil/m <sup>2</sup> /24 hr	ASTM F1249
<b>Thermal</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Peak Melting Temperature	145 to 160	°C	ASTM D3418